



- (T1) TEMPERATURE TRANSMITTER
- (T2) TEMPERATURE ALARM
- (T3) FLOW INDICATING ALARM
- (T4) TEMPERATURE INDICATING CONTROL
- (T5) PRESSURE INDICATING CONTROL
- (T6) TEMPERATURE CONTROL
- (T7) MESSAGE ALARM
- (T8) LEVEL ALARM
- (T9) N.C. NORMAL CLOSED

- THE COMPLETE PIPE LINE SYSTEM TO BE CHECKED WITH AN AIR PRESSURE OF 6 BAR.
 - ALL WELD- AND FLANGE CONNECTIONS HAS TO BE TESTED WITH SOAP TO CONTROL ON EVENTUAL LEAKAGE.
 - AFTER THAT THE COMPLETE SYSTEM HAS TO BE CHECKED WITH AN AIR PRESSURE OF 15 BAR. SYSTEM TO BE VACUUMIZED, FILLING WITH THERMAL OIL AND HEAT TREAT THE COMPLETE SYSTEM TO BE TESTED.
 - QUALITY CONTROL TAKE FASTENED AFTER QUALITY CONTROL TO BE WELDED OFF.
 - THERMAL OIL BOILER AND CIRCULATING PUMPS HAS TO BE STOPPED AT THE OUTSIDE OF THE ENGINE ROOM.
 - CLEARINGS PLUGS ON HIGHEST POINTS SUFFICIENT PLUGS FOR THERMOMETERS

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| Scale: | 1:1 |
| Blow No.: | 219 |
| Revizija: | 3-5-88 |
| Drawn: | LEONARD |
| Check: | 195/88 |
| Date: | 1.08.88 |
| Sheet: | 1 of 2 |

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DATE: 24 FEB. 1988